CLAIMS

What is claimed is:

1. A method of forming a golf ball product, comprising:

forming a core; and

forming a multi-color layer over said core by:

selecting a material;

providing a first portion of said material with a first pigment additive;

providing a second portion of said material with a second pigment additive, said second pigment additive being of a different color than said first pigment additive; and

injecting said first and second materials to form said multi-color layer.

2. The method of claim 1, wherein said forming a multi-layer cover includes injecting said first and second materials into cup molds to form cups.

3. The method of claim 2, further comprising molding said cups around said core to form a secondary golf ball product.

4. The method of claim 3, in which said molding includes forming a cover layer having an inner cover layer and an outer cover layer.

5. The method of claim 4, in which said molding includes forming a thicker outer cover layer and a thinner inner cover layer.

6. The method of claim 4, in which said molding includes forming an outer cover layer and an inner cover layer of substantially the same thickness.

7. The method of claim 4, in which said molding includes forming a thinner outer cover layer and a thicker inner cover layer.

8. The method of claim 4, in which said molding further includes forming a cover layer having an intermediate cover layer.

9. The method of claim 1, wherein said first portion forms approximately 10% to approximately 90% of said layer.

10. The method of claim 1, wherein said first portion is substantially white.

11. The method of claim 1, wherein said forming a multi-layer cover includes forming a substantially translucent cover over said multi-color layer.

12. The method of claim 1, wherein said injecting includes injecting said first and second materials sequentially.

13. The method of claim 1, wherein said injecting includes injecting said first and second materials simultaneously.

14. The method of claim 4, wherein said injecting includes injecting said first portion differently than said second portion by varying one or more of the relative injection timings, injection rates, volumes, sequencing, delaying, holding pressures, and material temperatures.